

# MAGNITUDE 7 METALS LLC

## Summary Report for ERT

METHOD 14    LINE 2

Run Number    3

11/3/2021

EPA Method #    5 & 14

AVG. ALUMINUM PRODUCTION RATE	8.53	TON/HR./LINE
PROCESS DATA CORRECTION FACTOR FOR ROOF EMISSIONS FROM PART (LB/HR)	0.002340	FACTOR
PROCESS DATA CORRECTION FACTOR FOR ROOF EMISSIONS FROM FLUORIDE (LB/HR)	0.002340	FACTOR
% ISOKINETIC (MANIFOLD to ROOF)	97.0	%
% ISOKINETIC (MANIFOLD to ROOF) CORRECTION FACTOR		

TOTAL PARTICULATE COLLECTED	35.5	MG
PARTICULATE CORRECTED FOR %ISOKINETIC > 120		
SECONDARY PARTICULATE CONCENTRATION	6.09E-04	GRAINS/DSCF
SECONDARY PARTICULATE EMISSION DUCT RATE	7.91E-03	LBS./HR.
SECONDARY PARTICULATE EMISSION DUCT RATE	9.28E-04	LBS./TON
SECONDARY PARTICULATE EMISSION	28.84	LBS./HR.
SECONDARY PARTICULATE EMISSION	3.38	LBS./TON
SECONDARY PARTICULATE EMISSION USING CORRECTION FACTOR	3.38	LBS./TON
PRIMARY PARTICULATE EMITTED	1.45	LBS./TON
PRIMARY AND SECONDARY PARTICULATE EMITTED	4.83	LBS./TON

TOTAL FLUORIDE COLLECTED	9.29	MG
FLUORIDE CORRECTED FOR %ISOKINETIC > 120		
SECONDARY FLUORIDE CONCENTRATION	1.59E-04	GRAINS/SCF
SECONDARY FLUORIDE EMISSION DUCT RATE	2.07E-03	LBS./HR.
SECONDARY FLUORIDE EMISSION DUCT RATE	2.43E-04	LBS./TON
SECONDARY FLUORIDE EMISSION	7.547	LBS./HR.
SECONDARY FLUORIDE EMISSION	0.885	LBS./TON
SECONDARY TOTAL FLUORIDE EMISSION USING CORRECTION FACTOR	0.885	LBS./TON
TOTAL PRIMARY FLUORIDE EMITTED	0.218	LBS./TON
TOTAL PRIMARY AND SECONDARY FLUORIDE EMITTED	1.103	LBS./TON

MAGNITUDE 7 METALS LLC  
METHOD 14 SAMPLE RESULTS

LINE 2

Run Number 3

11/3/2021 - 11/4/2021

EPA Method # 5 & 14

METER VOLUME	903.080	CU. FT.
SQUARE ROOT OF DELTA P	0.363	SQ. ROOT IN. WATER
AVERAGE DELTA H	1.467	IN. WATER
METERED GAS TEMPERATURE	71.8	DEG. F
STATIC PRESSURE IN STACK	-0.73	IN. WATER
STACK TEMPERATURE	74.4	DEG. F
BAROMETRIC PRESSURE	30.00	IN. Hg
PROBE TIP DIAMETER	0.3169	INCHES
GAS METER CORRECTION FACTOR	0.996	
TOTAL SAMPLING TIME	1395.0	MINUTES
TOTAL WATER COLLECTED	94.5	GRAMS
MOLECULAR WEIGHT	28.8	LB/LB-MOLE
SAMPLING DUCT AREA	1.25	SQ. FT.
TOTAL PARTICULATE COLLECTED	35.5	MG
GASEOUS FLUORIDE COLLECTED	5.30	MG
PARTICULATE FLUORIDE COLLECTED	3.99	MG
TOTAL FLUORIDE COLLECTED	9.29	MG
AVG ALUMINUM PRODUCTION RATE	409359	LBS./DAY/LINE
MANIFOLD ANEMOMETER VELOCITY	114.9	FT./MIN.
MANIFOLD THERMOCOUPLE TEMPERATURE	88.1	DEG. F
AVERAGE ROOF EXIT VELOCITY	89.2	FT./MIN.
AVERAGE ROOF EXIT TEMPERATURE	83.8	DEG. F
VOLUMETRIC FLOWRATE OUT ROOF	5697026	ACFM/LINE
VOLUME GAS SAMPLED	899.203	SCF
MOISTURE IN STACK GAS	0.492	%
VELOCITY OF STACK GAS (ACTUAL)	1231	FT./MIN.
VOLUMETRIC FLOWRATE IN DUCT	1515	SCFM
PERCENT ISOKINETIC - TRAIN TO DUCT	97.08	%
VOLUMETRIC FLOWRATE OUT ROOF	5522322	SCFM/LINE
PERCENT ISOKINETIC - MANIFOLD TO ROOF	96.99	%
SECONDARY PARTICULATE CONCENTRATION	6.09E-04	GRAINS/SCF
SECONDARY PARTICULATE EMISSION DUCT RATE	7.91E-03	LBS./HR.
SECONDARY PARTICULATE EMISSION DUCT RATE	9.28E-04	LBS./TON
ROOF-SECONDARY PARTICULATE EMISSION	28.84	LBS./HR.
ROOF-SECONDARY PARTICULATE EMISSION	3.38	LBS./TON
PRIMARY PARTICULATE EMISSION	1.45	LBS./TON
PRIMARY AND SECONDARY PARTICULATE EMISSION	4.83	LBS./TON
SECONDARY FLUORIDE CONCENTRATION	1.59E-04	GRAINS/SCF
SECONDARY FLUORIDE EMISSION DUCT RATE	2.07E-03	LBS./HR.
SECONDARY FLUORIDE EMISSION DUCT RATE	2.43E-04	LBS./TON
ROOF-SECONDARY FLUORIDE EMISSION	7.547	LBS./HR./LINE
AVG. ALUMINUM PRODUCTION RATE	8.53	TON/HR./LINE
PROCESS DATA CORRECTION FACTOR	0.002340	
ROOF-SECONDARY FLUORIDE EMISSION	0.885	LBS./TON
PRIMARY FLUORIDE EMISSION	0.218	LBS./TON
TOTAL PRIMARY AND SECONDARY FLUORIDE EMITTED	1.103	LBS./TON

**Stack Sample Results**  
**Raw Data Averages**

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11/4/2021 01:07 PM

METHOD 14      LINE 2

**Start Date:** 11/3/2021

**Stop Date:** 11/4/2021

**Run #: 3**

Traverse Point	Delta P (in. Water)	Delta H (in. Water)	Meter Temperature		Static Pressure (in. Water)	Stack Temperature (Deg. F)
			(in)	(out)		
1-1a	0.13	1.45	69	67	-0.73	71
1-1b	0.12	1.35	74	70		72
1-2a	0.15	1.65	72	72	-0.72	75
1-2b	0.15	1.65	73	68		77
1-3a	0.14	1.55	71	71	-0.75	79
1-3b	0.14	1.55	71	71		79
2-1a	0.13	1.45	72	68	-0.73	75
2-1b	0.13	1.45	68	69		71
2-2a	0.14	1.55	74	74	-0.73	78
2-2b	0.14	1.55	75	71		78
2-3a	0.15	1.65	74	73	-0.74	77
2-3b	0.15	1.65	71	70		75
3-1a	0.10	1.10	75	73	-0.69	71
3-1b	0.10	1.10	74	73		72
3-2a	0.13	1.45	74	73	-0.71	73
3-2b	0.13	1.45	72	73		73
3-3a	0.12	1.35	73	73	-0.73	74
3-3b	0.13	1.45	73	71		69
<b>Averages</b>	<b>0.363</b> (AVG. SQ.RT.)	<b>1.467</b>	<b>71.8</b>		<b>-0.73</b>	<b>74.4</b>

Run Start Date 11/3/21Run End Date 11/4/21Run # 3Run Start Time 0905Run End Time 08:20Probe Tip SN 3164Avg. Tip Diameter .3169Delta H 1.91 2% Moisture

Duct Area = 1.25 sq.ft. (assumed)

MAGNITUDE 7 METALS LLC

METHOD 14 DATA

Line: 1 2 3 East 3 West

ROOF MONITOR

Digital meter used 2076Initial L.C. @ 15.0 = .002Final L.C. @ 10.0 = .001

Operators

See SchneiderHarvey ConwayInitial Pitot L.C. = NilFinal Pitot L.C. = Nil

POINT #	SAMP. TIME Min.	METER VOLUME Cu. Ft.	DELTA P in. H <sub>2</sub> O	DELTA H in. H <sub>2</sub> O	METER TEMP F		STATIC PRESS. in. H <sub>2</sub> O	STACK TEMP. °F	IMP. TEMP. °F	HOT BOX TEMP. °F	PUMP VAC. in. Hg	SET PT.
					IN	OUT						
1-1	155	347.300	.13	1.45	69	67	-.73	71	65	155	1.0	11.12
			.12	1.35	74	70		72	61	155	1.0	11.22
1-2	155	444.465	.15	1.65	72	72	-.72	75	62	155	1.2	11.12
			.15	1.65	73	68		77	62	155	1.2	11.04
1-3	155	551.210	.14	1.55	71	71	-.75	79	65	155	1.2	11.01
			.14	1.55	71	71		79	65	155	1.2	11.01
2-1	155	654.185	.13	1.45	72	68	-.73	75	62	155	.7	11.08
			.13	1.45	68	69		71	64	155	.7	11.13
2-2	155	755.700	.14	1.55	74	74	-.73	78	66	155	1.2	11.10
			.14	1.55	75	71		78	65	155	1.2	11.08
2-3	155	859.450	.15	1.65	74	73	-.74	77	67	155	1.2	11.11
			.15	1.65	71	70		75	65	154	1.2	11.08
3-1	155	946.580	.10	1.10	75	73	-.69	71	67	155	1.2	11.24
			.10	1.10	74	73		72	65	155	1.2	11.21
3-2	155	1054.210	.13	1.45	74	73	-.71	73	64	155	1.2	11.19
			.13	1.45	72	73		73	64	155	1.2	11.16
3-3	155	1152.810	.12	1.35	73	73	-.73	74	63	155	1.2	11.15
			.13	1.45	73	71		69	63	154	1.2	11.25
FINAL		250.380										
S/N		16895913					76	3-7	2-A	2-H		

Nomograph factor: 11.18

MAGNITUDE 7 METALS LLC  
METHOD 14 RAW DATA

Line: 2 Start Date: 11-3-21 Run: 3 Filter: 3C

PITOT TUBE Circle to document  
visual inspection.

SN N7141

Visually inspected?

(Yes)

SAMPLER OPERATION

HEATER BOX SETTING

For Method 13

165 deg. F. +/- 15 deg. F.

Range: 150 - 180 deg. F.

For Method 315

248 deg. F. +/- 25 deg. F.

Range: 223 - 273 deg. F.

PROBE HEAT SETTING

248 deg. F. +/- 25 deg. F.

Range: 223 - 273 deg. F.

PROBE TIP

SN 3164

DIAMETER MEASUREMENT (in.)

1. ~~3170~~ 3170 If previous

2. 3170 calibration

3. 3185 referenced,

4. 3160 circle

5. 3180 Yes

6. 3170 to document

7. 3150 visual

8. 3165 inspection.

BAROMETER READING

30.14 (in. Hg)

CORRECTION FACTOR

-.14 (in. Hg)

Out of round max. 0.004 in.

CAL. BY: MK

CALIPER: MITUTOYO S/N 7002015

NORANDA 0.5"

THICKNESS STD # 1 0.5

For Method 13 only:

ORIGINAL GASEOUS

FLUORIDE SAMPLE VOLUME + (liter)

		INITIAL WEIGHT	FINAL WEIGHT
IMPINGER #	+ 200 ml water	<u>828.4</u>	<u>659.7</u>
IMPINGER #	+ 100 ml water	<u>747.5</u>	<u>801.9</u>
IMPINGER #	+ EMPTY	<u>625.7</u>	<u>648.2</u>
IMPINGER #	+ SILICA GEL	<u>1607.2</u>	<u>1793.5</u>
IMPINGER #	+ SILICA GEL		
IMPINGER #	+ SILICA GEL		

BALANCE: METTLER PJ6000 SNR K59603

2 Kg Class S-1 Calibration Wt. 1999.9

WEIGHED BY: MK

Balance check must be +/- 0.5 grams.

COMMENTS: \_\_\_\_\_

MK

Magnitude 7 Metals LLC  
GAS ANALYSIS REPORT

Location PL 2

Date 11/3/24

Run 3

Room C

Analyzed by SS

Run	Time	Percent Carbon Dioxide (CO <sub>2</sub> )	Percent Oxygen (O <sub>2</sub> )
1	10:30	<del>20.9</del> 04	20.9
2	10:35	02	20.9
3	10:40	02	20.9

AS

# Potline 2 Roof Exit Velocities and Temperatures

## Manifold (C-66) Averages

WS Temp  
(ft/min) (Deg. F)  
114.9 88.1

## Roof Averages

WS Temp  
(ft/min) (Deg. F)  
89.2 83.8

Date/Time	C-51			C-66			C-82		
	WS (ft/min)	WD (Deg.)	Temp (Deg. F)	WS (ft/min)	WD (Deg.)	Temp (Deg. F)	WS (ft/min)	WD (Deg.)	Temp (Deg. F)
	WS_AV	WD_AV	TEMP	WS_AV	WD_AV	TEMP	WS_AV	WD_AV	TEMP
Averages:	56.6	164.6	80.6	114.9	140.0	88.1	96.1	135.0	82.9
11/3/21 9:05	48.9	182.2	80.2	128.4	143.9	84.9	95.7	140.8	77.7
11/3/21 9:20	52.9	166.0	79.7	119.4	145.6	85.1	101.7	139.8	78.5
11/3/21 9:35	53.9	161.9	79.7	112.5	141.2	85.3	103.2	138.5	79.3
11/3/21 9:50	49.7	179.4	79.7	121.9	143.5	84.8	104.7	135.8	79.4
11/3/21 10:05	48.4	190.1	79.9	123.1	146.5	85.9	100.3	135.5	80.5
11/3/21 10:20	60.1	166.1	78.1	114.1	137.1	85.4	92.8	132.3	81.8
11/3/21 10:35	58.8	162.7	78.1	121.6	145.4	85.2	92.9	129.5	83.0
11/3/21 10:50	59.9	163.6	78.7	118.2	145.1	85.7	86.8	128.2	82.9
11/3/21 11:05	59.5	165.5	78.9	119.4	141.1	87.3	86.5	133.4	84.7
11/3/21 11:20	61.7	154.9	78.6	97.3	132.7	87.2	90.6	133.5	84.6
11/3/21 11:35	59.0	164.6	78.6	105.2	133.6	87.1	88.0	129.3	85.2
11/3/21 11:50	58.9	167.7	78.6	111.2	140.3	86.2	81.6	129.2	84.0
11/3/21 12:05	61.7	151.7	77.5	99.9	142.7	86.2	86.3	125.4	85.3
11/3/21 12:20	61.6	157.1	77.4	99.8	139.9	86.2	86.3	125.3	86.1
11/3/21 12:35	56.8	156.4	77.4	107.0	138.6	87.3	85.3	128.4	85.6
11/3/21 12:50	62.7	154.1	76.7	111.8	132.0	86.2	88.6	124.8	86.8
11/3/21 13:05	66.4	155.9	78.0	108.0	135.7	87.8	99.7	134.7	86.8
11/3/21 13:20	54.1	160.0	79.9	103.4	134.6	88.2	85.7	136.8	86.2
11/3/21 13:35	56.7	156.5	80.0	100.1	130.9	90.4	88.7	138.3	87.2
11/3/21 13:50	58.1	167.8	80.0	111.1	139.8	89.0	97.9	136.6	87.1
11/3/21 14:05	53.1	159.7	78.4	96.9	128.5	89.5	89.9	136.4	88.1
11/3/21 14:20	55.4	161.6	80.4	99.0	130.5	91.0	95.0	140.1	88.6
11/3/21 14:35	58.3	169.2	81.8	103.5	135.7	90.3	89.8	136.0	86.6
11/3/21 14:50	54.6	162.8	81.8	103.5	131.8	90.7	93.2	133.7	88.0
11/3/21 15:05	60.5	157.3	83.8	87.9	138.1	91.1	91.5	136.4	86.4
11/3/21 15:20	62.2	154.4	84.3	100.8	132.0	92.5	88.3	136.3	87.9
11/3/21 15:35	55.7	153.6	82.5	103.9	136.9	91.3	88.0	130.1	88.1
11/3/21 15:50	55.5	161.3	83.4	103.6	134.9	91.4	93.2	134.8	87.1
11/3/21 16:05	66.4	154.0	83.0	107.4	137.5	92.5	95.0	136.8	88.2
11/3/21 16:20	64.3	157.6	84.2	108.3	130.6	94.4	91.8	135.3	90.0
11/3/21 16:35	57.8	157.4	83.4	105.7	130.3	92.9	94.7	134.2	90.2
11/3/21 16:50	60.1	166.7	84.8	100.8	134.9	92.9	102.0	138.0	90.3
11/3/21 17:05	57.0	158.0	83.6	107.0	132.5	92.2	99.0	133.2	90.4
11/3/21 17:20	50.6	168.2	83.8	97.9	136.1	92.2	92.5	140.1	88.3
11/3/21 17:35	48.9	168.2	82.1	112.1	141.1	91.3	93.9	134.0	88.3
11/3/21 17:50	42.7	171.8	81.6	120.2	142.2	90.4	101.0	131.8	88.3
11/3/21 18:05	53.4	180.3	83.1	132.3	145.1	90.8	98.1	133.8	86.7
11/3/21 18:20	61.0	165.6	83.7	127.0	140.8	90.6	102.9	135.1	86.5
11/3/21 18:35	61.2	167.7	83.6	114.8	145.0	89.6	102.1	135.2	86.0
11/3/21 18:50	40.4	183.1	82.7	123.2	142.1	89.5	102.9	135.2	86.0
11/3/21 19:05	42.6	168.4	81.3	127.3	139.1	90.8	94.4	131.2	86.4
11/3/21 19:20	48.7	173.0	82.5	132.9	143.6	91.6	87.0	131.5	86.2
11/3/21 19:35	49.7	168.6	83.2	125.3	144.5	91.6	94.4	134.3	86.0
11/3/21 19:50	53.9	162.8	85.3	121.2	148.5	93.0	89.4	131.3	85.5
11/3/21 20:05	56.7	160.6	85.1	120.4	145.9	93.1	85.6	132.1	85.0
11/3/21 20:20	54.1	164.1	85.6	125.2	149.8	93.6	79.2	126.9	84.9

Date/Time	C-51			C-66			C-82		
	WS (ft/min)	WD (Deg.)	Temp (Deg. F)	WS (ft/min)	WD (Deg.)	Temp (Deg. F)	WS (ft/min)	WD (Deg.)	Temp (Deg. F)
11/3/21 20:35	60.1	154.7	85.5	131.4	151.1	93.5	86.2	130.5	84.9
11/3/21 20:50	44.6	174.8	83.4	131.3	145.8	91.9	98.2	132.0	84.8
11/3/21 21:05	48.4	171.6	83.4	130.2	144.6	90.1	89.3	131.7	84.7
11/3/21 21:20	62.7	166.1	84.9	105.5	138.0	90.0	83.2	131.4	82.3
11/3/21 21:35	65.8	166.9	85.5	98.8	138.8	90.0	79.8	131.1	81.1
11/3/21 21:50	58.5	171.6	84.3	106.9	142.9	89.1	87.9	134.4	81.1
11/3/21 22:05	59.5	168.6	84.3	107.1	139.1	88.3	85.3	135.2	80.5
11/3/21 22:20	52.9	162.3	83.6	98.5	140.0	88.2	86.8	133.5	80.5
11/3/21 22:35	50.5	168.5	82.7	113.5	142.8	88.1	109.1	140.2	82.2
11/3/21 22:50	60.6	168.4	81.2	110.7	138.7	86.2	115.9	143.6	83.9
11/3/21 23:05	51.1	176.8	80.6	124.4	144.5	86.0	109.2	135.8	81.9
11/3/21 23:20	49.8	166.7	81.0	116.7	143.1	85.8	107.6	132.5	81.9
11/3/21 23:35	56.3	166.9	80.4	120.9	144.1	85.5	106.1	132.4	81.9
11/3/21 23:50	50.4	179.0	80.9	116.5	140.9	85.7	112.7	134.0	80.7
11/4/21 0:05	50.7	181.6	79.7	131.7	146.8	84.9	103.9	133.1	81.3
11/4/21 0:20	45.3	164.9	80.9	116.3	143.3	87.0	100.6	136.8	79.4
11/4/21 0:35	56.3	164.8	80.1	108.6	136.4	87.0	92.8	138.1	80.8
11/4/21 0:50	48.0	162.2	80.2	111.3	140.8	87.0	91.6	134.2	80.2
11/4/21 1:05	44.0	180.1	80.2	124.6	146.5	86.9	110.4	135.3	79.8
11/4/21 1:20	48.8	179.9	79.7	121.1	149.6	85.8	113.8	136.5	80.0
11/4/21 1:35	53.2	160.7	79.1	111.1	142.9	86.4	96.6	137.8	78.8
11/4/21 1:50	49.1	169.5	80.3	112.2	147.1	86.5	96.3	134.4	78.8
11/4/21 2:05	46.1	172.1	79.9	113.4	152.5	85.8	118.8	136.9	79.6
11/4/21 2:20	57.2	170.5	79.4	125.6	146.2	84.6	118.5	135.6	79.8
11/4/21 2:35	55.8	169.4	79.0	129.1	146.1	84.6	102.8	134.6	79.1
11/4/21 2:50	52.8	172.0	79.4	123.1	150.5	86.1	106.0	136.2	78.6
11/4/21 3:05	61.7	157.4	80.3	101.5	140.5	87.3	95.5	134.2	78.1
11/4/21 3:20	66.3	154.1	78.9	115.5	139.4	86.3	96.7	142.7	79.0
11/4/21 3:35	69.1	158.6	77.8	112.9	141.4	87.0	91.9	141.1	78.9
11/4/21 3:50	60.4	168.1	79.6	127.9	136.7	85.8	95.7	135.6	78.2
11/4/21 4:05	66.2	158.1	78.4	125.5	135.8	85.3	94.3	139.1	77.6
11/4/21 4:20	68.6	151.3	77.5	107.6	130.6	87.3	99.0	142.7	79.0
11/4/21 4:35	61.9	158.3	78.6	128.5	142.3	86.2	90.4	135.4	78.1
11/4/21 4:50	65.8	155.0	78.8	118.4	138.3	87.1	92.2	136.6	78.1
11/4/21 5:05	68.2	156.2	76.1	104.5	130.4	87.1	95.5	144.8	79.4
11/4/21 5:20	59.5	152.3	73.9	107.0	127.6	85.5	99.6	145.8	83.2
11/4/21 5:35	70.8	149.9	76.5	101.1	123.6	86.6	97.0	139.4	83.6
11/4/21 5:50	68.8	155.7	78.2	106.2	129.2	87.5	92.7	136.8	81.8
11/4/21 6:05	63.1	150.2	78.9	118.5	139.0	86.8	93.3	133.7	80.0
11/4/21 6:20	57.7	156.7	80.0	123.7	139.4	87.6	98.3	135.6	78.8
11/4/21 6:35	62.8	151.8	78.2	120.7	135.1	86.5	99.1	136.8	79.5
11/4/21 6:50	60.7	158.5	78.4	115.3	135.2	86.6	106.9	135.6	79.0
11/4/21 7:05	55.1	172.3	79.1	133.8	141.8	85.8	109.7	138.7	78.4
11/4/21 7:20	55.0	166.6	79.1	137.3	146.1	85.7	97.0	138.5	77.2
11/4/21 7:35	57.1	161.0	78.5	128.5	137.7	84.9	94.3	130.1	77.3
11/4/21 7:50	53.9	174.1	79.5	124.7	144.3	84.2	105.8	134.7	76.2
11/4/21 8:05	65.8	167.3	78.3	137.0	142.3	84.3	94.4	137.8	76.1
11/4/21 8:20	51.9	164.1	78.7	120.1	150.0	83.2	103.6	135.8	76.0